

## CLAIMS

1. A material for inkjet recording which comprises a base material, an intermediate layer comprising at least one of a vinyl halide resin and/or a vinyl halide / (meth)acrylate copolymer resin and an ink receiving layer comprising a cellulose ester and 10 to 100 parts by weight of a plasticizer per 100 parts by weight of the cellulose ester, the intermediate layer and the ink receiving layer being disposed successively on one face of the base material.
2. A material for inkjet recording according to Claim 1, wherein the cellulose ester in the ink receiving layer is at least one substance selected from cellulose acetate butyrate, cellulose acetate propionate and cellulose acetate.
3. A material for inkjet recording according to any one of Claims 1 and 2, wherein the plasticizer in the ink receiving layer is a phthalate-based plasticizer.
4. A material for inkjet recording according to any one of Claims 1 to 3, wherein the base material is a base material comprising an acrylic resin as a raw material.
5. A material for inkjet recording according to any one of Claims 1 to 4, wherein a thickness of the ink receiving layer is 5 to 70  $\mu\text{m}$ .

6. A material for inkjet recording according to any one of Claims 1 to 5, wherein a content of the plasticizer in the ink receiving layer is 20 to 80 parts by weight per 100 parts by weight of the cellulose ester.

5 7. A laminate having a print which comprises inkjet recorded material (A) which is a material for inkjet recording described in any one of Claims 1 to 6 and comprises a transparent base material and an ink receiving layer having the print on a face, and member for attachment (B) comprising a support which is laminated to the face having the print of  
10 the ink receiving layer of inkjet recorded material (A) via an adhesive layer and has an adhesive layer having a release sheet and disposed on a face opposite to the face attached to inkjet recorded material (A).

8. A laminate having a print according to Claim 7, wherein the support  
15 in member for attachment (B) is a support obtained from an acrylic resin as a raw material.

9. A laminate having a print according to any one of Claims 7 and 8, wherein inkjet recorded material (A) comprises a protective film disposed  
20 on a face of the base material opposite to a face having the ink receiving layer.

10. A process for producing an article attached with a print, which comprises removing a release sheet from a laminate having a print  
25 described in any one of Claims 7 and 8, bringing an exposed adhesive layer into contact with an adherend, and pressing the laminate having a

print at a side of the base material of inkjet recorded material (A) so that the print on the laminate is attached to the adherend.

11. A process for producing an article attached with a print, which  
5 comprises removing a release sheet from a laminate having a print described in Claim 9, bringing an exposed adhesive layer into contact with an adherend, pressing the laminate having a print at a side of the protective film so that the print on the laminate is attached to the adherend, and removing the protective film.

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